

Order #3493



Dart Aerospace Ltd.
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Tel (613) 632-5200

26.04

D2562-011
Job Sheet 174027



Part No: D2562-011

Job Qty: 4 ea

S051246

Part Name: Strut 25.79"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/21/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D IPP A 05.05.18 New Issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		3/20/18	0.00	0.00	Start Up Small Fab-4		
100	Brake NC	4 pcs		3/20/18	0.00	1.37	Brake NC 2		
110	Small Fab	4 pcs		3/20/18	0.00	1.07	Small Fab		
120	QC	4 pcs		3/20/18	0.00	0.00	QC5		
130	Powdercoat	4 pcs		3/21/18	0.00	0.20	Powdercoat2		
140	QC	4 pcs		3/21/18	0.00	0.00	QC3		
150	Packaging	4 pcs		3/21/18	0.00	0.00	Packaging3		
160	QC21-SA	4 Ea		3/21/18	0.00	0.00	QC21		

Part Op 100 - Punch to length as per Dwg D2562

Descriptions: 110 - 1- Bend end as per Dwg D2562 Angle "D" 2- Deburr

120 - QC5- Inspect part completeness to step on W/O

130 - START TIME: 9:05 OVEN TEMPERATURE: 400° FINISH TIME: 9:35

140 - QC3- Inspect Part Finish

150 - Identify as per dwg & Stock Location:

160 - QC21- Final Inspection - Work Order Release

Job BOM

Job BOM records could not be found.

M304TRO.500 w..35

S034343

Job Allocations

Job Allocations could not be found.

Part Specifications

Specifications could not be found.

Plex 3/9/18 10:08 AM Dart.Gagnon.Michelle